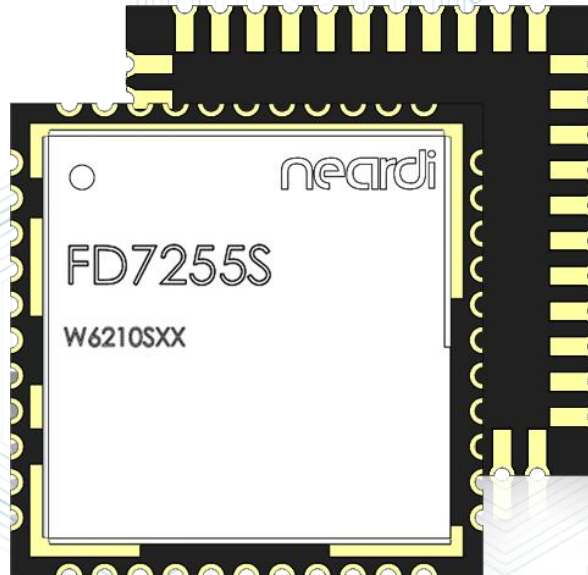


neardi

FD7255S WIFI Module

Datasheet

V1.1



Shanghai Neardi Technology Co., Ltd.
www.neardi.com

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Version History

Version	Date	Illustrate
V1.0	2024/1/16	Initial Version
V1.1	2024/1/29	Update Wake-up Signal Pin Name

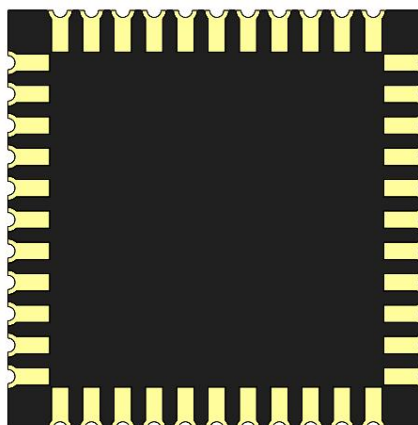
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1 Product Overview

1.1 Product Introduction

FD7255S is a highly integrated, low-cost combo module with high-performance and low-power. It supports Wi-Fi 6 and Bluetooth 5.0 protocol, supports Wi-Fi MAC of the final version of Wi-Fi 6 Wave2 protocol, Wi-Fi Baseband of 1T1R, and high-performance RF. It also supports SDIO3.0, HS-UART and PCM interfaces for connection with the Host. This module also supports BT and Wi-Fi to work in coexistence mode. It is suitable for consumer electronics such as IPC, tablet and IOT, and can also be used in fields with high reliability requirements such as industrial interconnection.



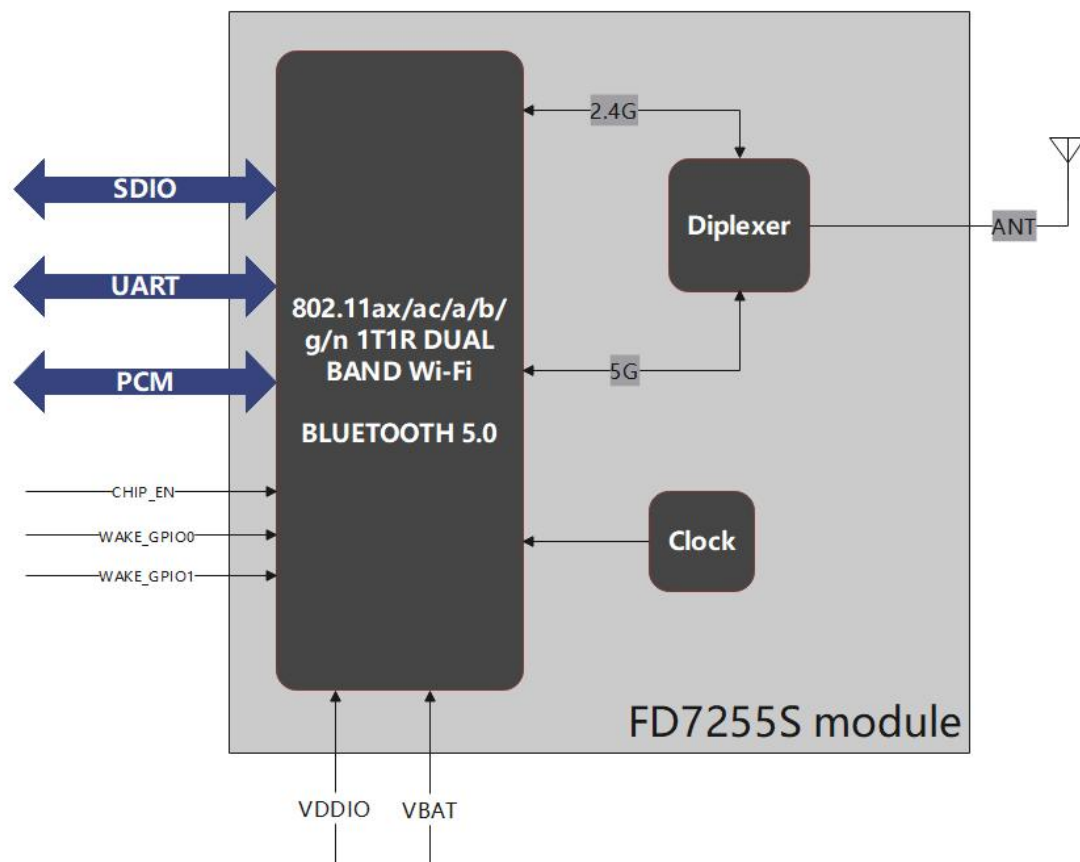
1.2 Wi-Fi Characteristics

- ✓ IEEE 802.11a/b/g/n/ac/ax (supports wave-2) wireless LAN communication protocol
- ✓ IEEE 802.11 d/e/h/i/k/mc/r/v/w
- ✓ Phy rate up to 286.8Mbps, Throughput rate up to 260Mbps
- ✓ Multiple modes such as Wi-Fi STA, AP, and P2P
- ✓ 40MHz bandwidth, 1T/1R
- ✓ Up to 1024QAM modulation, supports LDPC and STBC
- ✓ UL/DL OFDMA, DL MU-MIMO
- ✓ QoS, WFA WMM, WMM PS
- ✓ RSSI and CSI Reporting
- ✓ Beamformee and 4*1 Tx Beamforming
- ✓ WPA, WPA2, WPA3 encryption and decryption, WAPI and WPS2.0
- ✓ ER, DCM to improve transceiver gain
- ✓ 20in40/80/160HE PPDU, Partial band MU MIMO to improve air interface utilization;
- ✓ BSS Color, Spatial Reuse to improve air interface utilization
- ✓ TWT, Intra-PPDU PS, VHT TXOP PS to optimize dynamic power consumption in small bandwidth and multi-BSS environment

1.3 Bluetooth Characteristics

- ✓ Support Bluetooth (Classic BT+BLE) v2.1, v3.0, v4.2, v5.0 features
- ✓ SDIO interface for BT data transmission
- ✓ PCM/IIS interface for audio transmission
- ✓ BR/EDR/LE 1M/LE 2M/LE LR
- ✓ Support sco and esco link
- ✓ SSP/Secure Connection
- ✓ Low power mode (sniff, sniff sub-rating)
- ✓ Support BT/Wi-Fi coexistence

1.4 Block Diagram

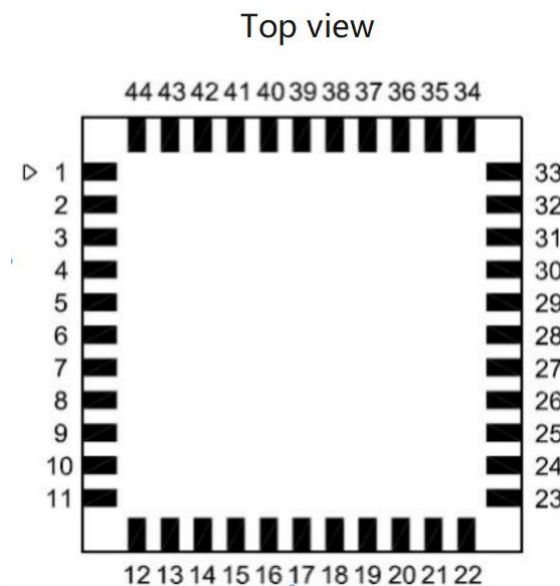


1.5 Parameters

Product Name	FD7255S
Product description	802.11ax/ac/a/b/g/n 1T1R dual band Wi-Fi and Bluetooth 5.0 comb module
Dimension	12.0(±0.1)mm*12.0(±0.1)mm*1.65(±0.2)mm
Power supply	VBAT: 3.0~3.6V; VDDIO: 1.62V~1.92V/3.0V~3.6V
Host interface	SDIO3.0 + UART + PCM
Footprint	LCC 44pin
Operating temperature	-30°C to 70°C
Operating humidity	10% to 90% (Non-Condensing)
Storage temperature	- 40°C to 85°C

2 Pin Definition

2.1 Pin Number



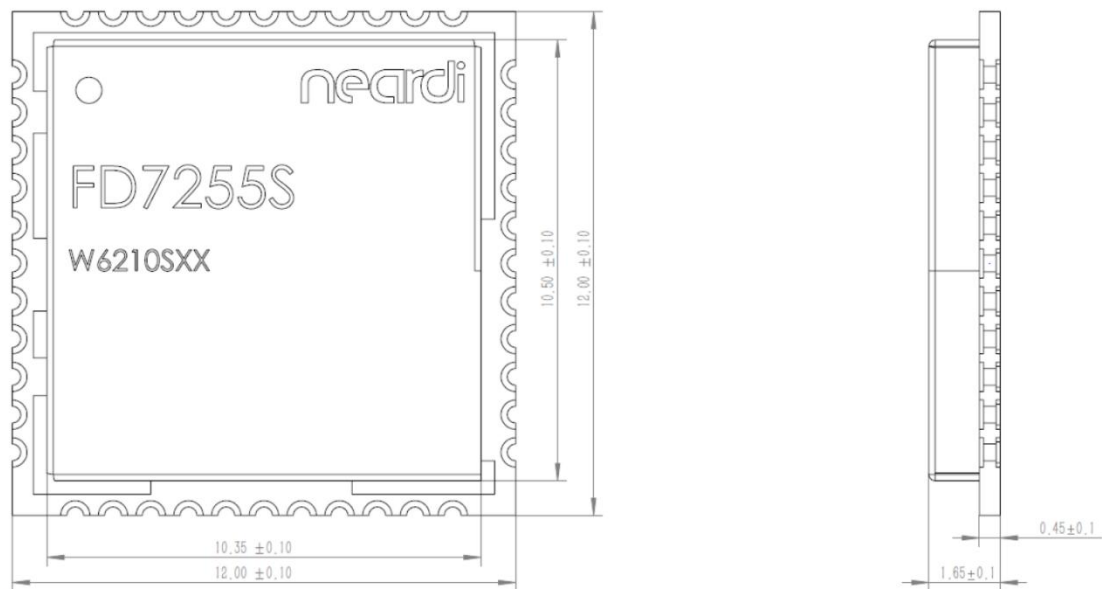
2.2 Pin Description

Pin Number	Pin Name	Pin Type	Pin Description
1	GND	G	Ground connections
2	WL_BT_ANT	RF	Wi-Fi & BT antenna I/O port
3	GND	G	Ground connections
4	NC	-	Floating (Don' t connected to ground)
5	NC	-	Floating (Don' t connected to ground)
6	NC	-	Floating (Don' t connected to ground)
7	NC	-	Floating (Don' t connected to ground)
8	GND	-	Ground connections
9	VBAT	P	Main power voltage source input
10	NC	-	Floating (Don' t connected to ground)
11	NC	-	Floating (Don' t connected to ground)
12	CHIP_EN	I	Module enable signal
13	WAKE_GIPO0	I/O	Wake up signal with auto negotiation
14	SDIO_DATA_2	I/O	SDIO data line 2
15	SDIO_DATA_3	I/O	SDIO data line 3
16	SDIO_DATA_CMD	I/O	SDIO command line

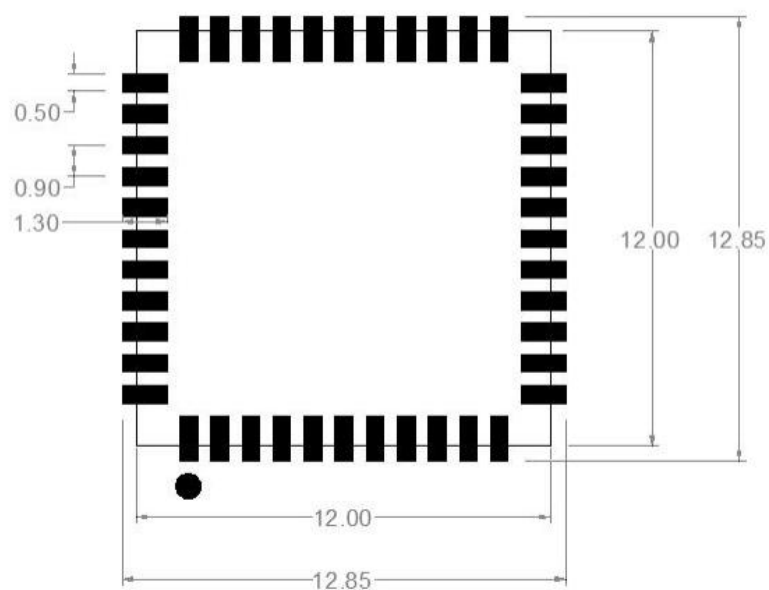
17	SDIO_DATA_CLK	I/O	SDIO clock line
18	SDIO_DATA_0	I/O	SDIO data line 0
19	SDIO_DATA_1	I/O	SDIO data line 1
20	GND	G	Ground connections
21	NC	-	Floating (Don' t connected to ground)
22	VDDIO	P	I/O Voltage supply input
23	NC	-	Floating (Don' t connected to ground)
24	NC	-	Floating (Don' t connected to ground)
25	PCM_OUT	O	PCM Data output
26	PCM_CLK	I/O	PCM clock
27	PCM_IN	I	PCM data input
28	PCM_SYNC	I/O	PCM sync signal
29	NC	-	Floating (Don' t connected to ground)
30	NC	-	Floating (Don' t connected to ground)
31	GND	G	Ground connections
32	NC	-	Floating (Don' t connected to ground)
33	GND	G	Ground connections
34	WAKE_GIPO1	I/O	Wake up signal with auto negotiation
35	NC	-	Floating (Don' t connected to ground)
36	GND	G	Ground connections
37	NC	-	Floating (Don' t connected to ground)
38	NC	-	Floating (Don' t connected to ground)
39	NC	-	Floating (Don' t connected to ground)
40	NC	-	Floating (Don' t connected to ground)
41	UART_RTS_N	I/O	UART DCE request send signal
42	UART_TXD	I/O	UART TX signal
43	UART_RXD	I/O	UART RX signal
44	UART_CTS_N	I/O	UART DEC clear send signal

3 Mechanical Specifications

3.1 Mechanical Dimensions



3.2 Recommended PCB Layout Footprint



4 Electrical Performance and Reliability

4.1 Absolute Maximum Voltage Range

Symbol	Description	Min	Max	Unit
VBAT	Power Supply Voltage	-0.5	5.25 *	V
VDDIO	Digital/Bluetooth/SDIO/ I/O Voltage	-0.5	5.25	V

* If the voltage exceeds this value, the chip will be irreversibly damaged.

4.2 Recommended Operation Conditions

Symbol	Description	Min	Type	Max	Unit
Ta	Ambient Operating Temperature	-30	25	70	°C
Antenna	External Antenna VSWR		1.92:1	2:01	
VBAT	Power Supply Voltage	3	3.3	3.6	V
VDDIO	Digital/Bluetooth/SDIO/ I/O Voltage	1.62	1.8	1.92	V
		3	3.3	3.6	V

4.3 Power On/Off Sequence



Symbol	Description	Min	Type	Max	Unit
1	VBAT Ramp up time	0.2	0.5	-	mS
2	VDDIO should be powered on after VBAT is powered on	0	-	-	mS
3	CHIP_EN should be powered on after VDDIO is powered on	0	-	-	mS
4	CHIP_EN reset time	50	-	-	mS

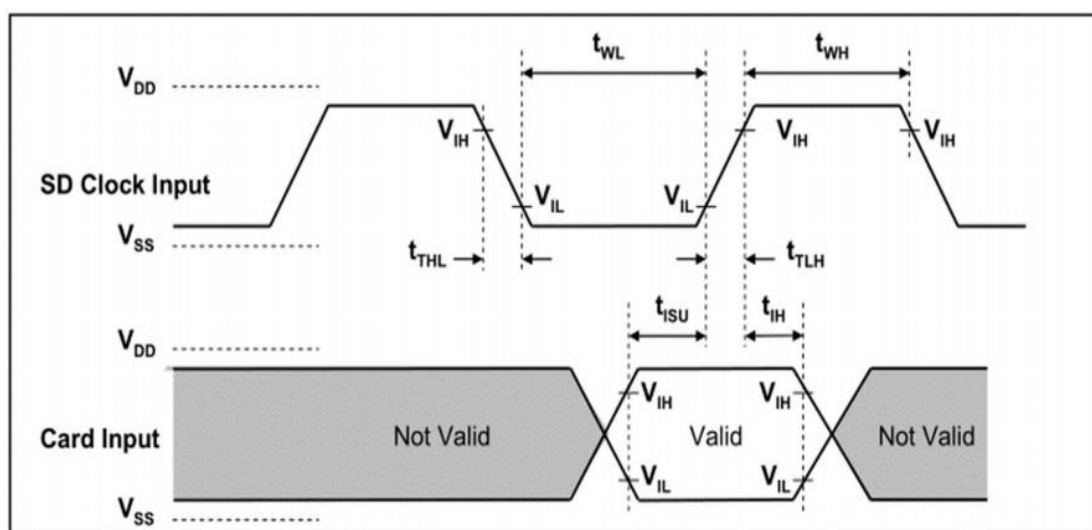
4.4 Reliability

Item	Test Model	Class	Level	Criteria
ESD	HBM	2	2000V	ANSI/ESDA/JEDEC JS-001-2017
	CDM	C2a	500V	ANSI/ESDA/JEDEC JS-002-2018
Latch-up	Current	II A	200mA	JEDEC STANDARD NO.78F JANUARY 2022
	Voltage	II A	1.5xVmax	JEDEC STANDARD NO.78F JANUARY 2022

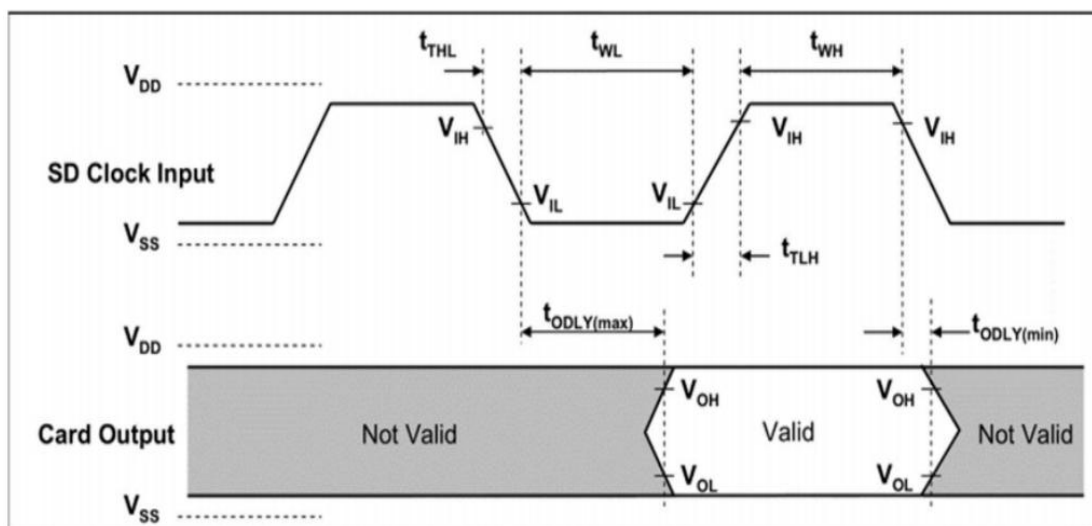
5 Interface Timing Parameters

5.1 SDIO Interface Timing

5.1.1 Default Speed Mode



SDIO device input timing(Default Speed Mode)



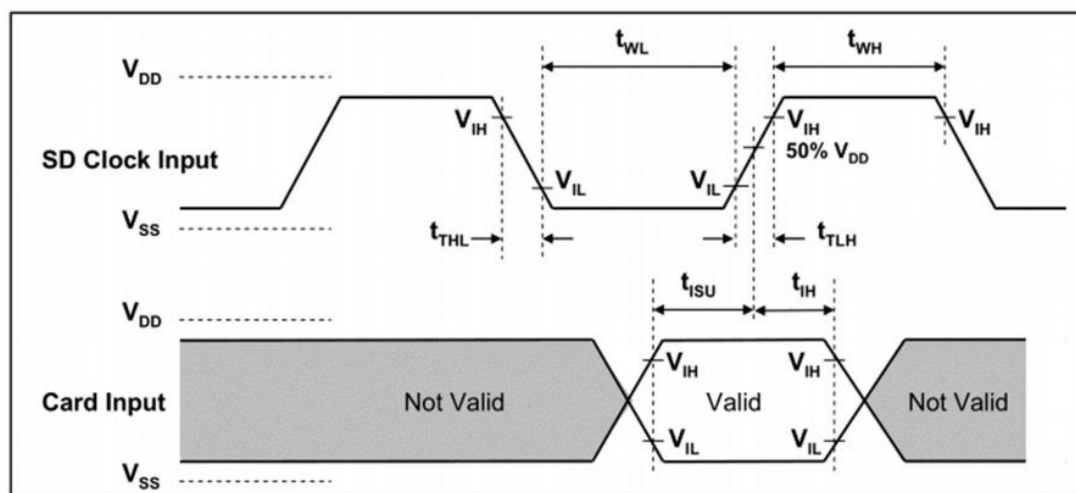
SDIO device output timing (Default Speed Mode)

Parameter	Symbol	Min	Max	Unit	Remark
Clock					
Clock Freq Data Transfer Mode	fPP	0	25	MHZ	Clod ≤ 10 pF

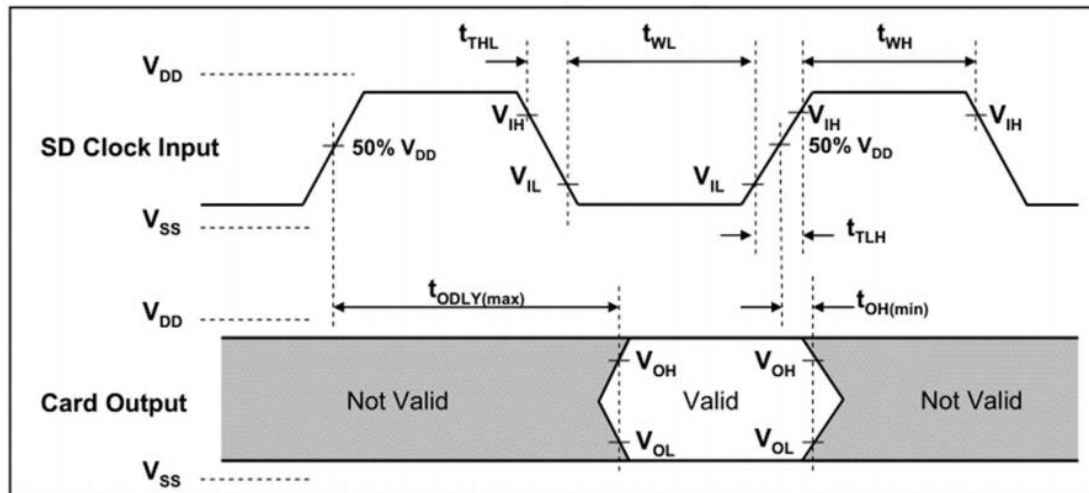
Clock Freq Identification Mode	fO	0	400	KHZ	Clload $\leq$ 10 pF
Clock low time	wxya	10		ns	Clload $\leq$ 10 pF
Clock high time	tWH	10		ns	Clload $\leq$ 10 pF
Clock rise time	tTLH		10	ns	Clload $\leq$ 10 pF
Clock fall time	tTHL		10	ns	Clload $\leq$ 10 pF
Inputs CMD,DAT(referenced to CLK)					
Input set-up time	tISU	5		ns	Clload $\leq$ 10 pF
Input hold time	tIHU	5		ns	Clload $\leq$ 10 pF
Outputs CMD,DAT(referenced to CLK)					
Output Delay time during Data Transfer Mode	tODLY	0	14	ns	Clload $\leq$ 40 pF
Output Delay time during Identification Mode	tODLY	0	50	ns	Clload $\leq$ 40 pF

SDIO Bus Timing Parameters (Default Speed Mode)

5.1.2 High-Speed Mode



SDIO device input timing (High Speed Mode)

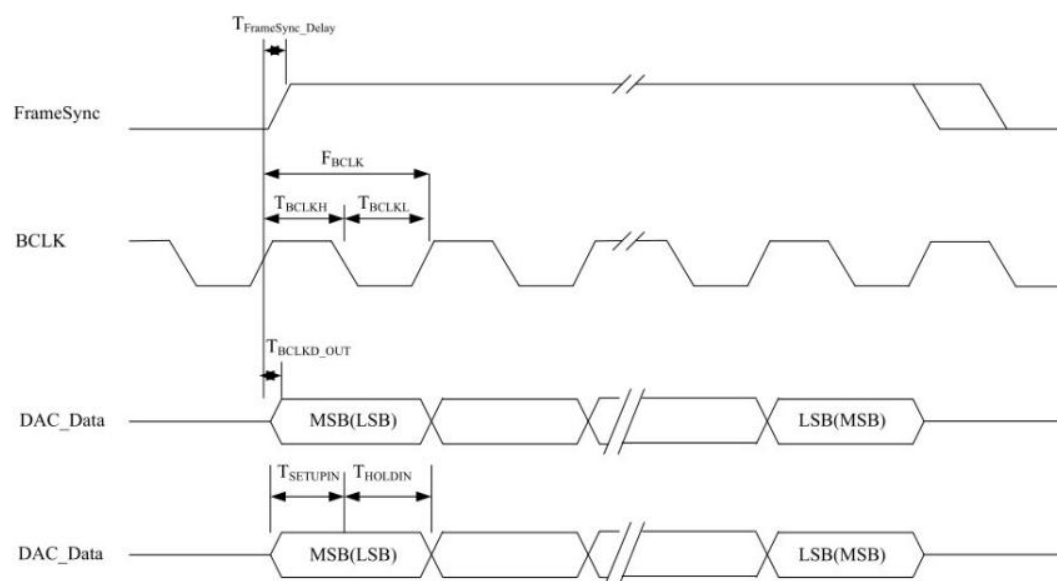


SDIO device output timing (High Speed Mode)

Parameter	Symbol	Min	Max	Unit	Remark
Clock					
Clock Freq Data Transfer Mode	fPP	0	50	MHZ	Clload ≤ 10 pF
Clock Freq Identification Mode	fO	0	400	KHZ	Clload ≤ 10 pF
Clock low time	wxya	7		ns	Clload ≤ 10 pF
Clock high time	tWH	7		ns	Clload ≤ 10 pF
Clock rise time	tTLH		3	ns	Clload ≤ 10 pF
Clock fall time	tTHL		3	ns	Clload ≤ 10 pF
Inputs CMD,DAT(referenced to CLK)					
Input set-up time	tISU	6		ns	Clload ≤ 10 pF
Input hold time	tIHU	2		ns	Clload ≤ 10 pF
Outputs CMD,DAT(referenced to CLK)					
Output Delay time during Data Transfer Mode	tODLY	0	14	ns	Clload ≤ 40 pF
Output Delay time during Identification Mode	tODLY	2.5		ns	Clload ≤ 15 pF

SDIO Bus Timing Parameters (High Speed Mode)

5.2 PCM Interface Timing



PCM Bus Timing

6 Hardware Design Guide

6.1 2.4GHZ Wi-Fi Radio Frequency (RF) Characteristics

Conditions: VBAT=3.3V; VDDIO=1.8V; Ta:25°C	
Features	Description
Wi-Fi Standard	IEEE 802.11b/g/n/ac/ax
Frequency Range	2.4~2.4835GHz(2.4GHz ISM Band)
Channels	Ch1~Ch13
Modulation	802.11b (DSSS): CCK, DQPSK, DBPSK;
	802.11g (OFDM): BPSK, QPSK, QAM16, QAM64;
	802.11n (OFDM): BPSK, QPSK, QAM16, QAM64;
	802.11ac (OFDM): BPSK, QPSK, QAM16, QAM64, QAM256;
	802.11ax (OFDMA): BPSK, BPSK_DCM, QPSK, QPSK_DCM, QAM16, QAM16_DCM, QAM64, QAM256, QAM1024;
Data Rate	802.11b: 1, 2, 5.5, 11Mbps;
	802.11g: 6, 9, 12, 18, 24, 36, 48, 54Mbps;
	802.11n (HT20): MCS0~MCS7 6.5~72.2Mbps;
	802.11n (HT40): MCS0~MCS7 13.5~150Mbps;
	802.11ac(VHT20): MCS0~MCS8 6.5~86.7Mbps;
	802.11ac(VHT40): MCS0~MCS9 13.5~200Mbps;
	802.11ax (HE20): MCS0~MCS11 8~143.4Mbps;
	802.11ax (HE40): MCS0~MCS11 16~286.8Mbps;
Frequency Tolerance	$\leq \pm 5\text{ppm}$

2.4G Transmitter Specifications

Modulation	TX Rate	TX Power ($\pm 2\text{dBm}$)	TX EVM (dB)	TX Mask	VBAT current (mA)
802.11b	1Mbps	17	$\leq 35\%$	PASS	413
802.11b	11Mbps	17	$\leq 35\%$	PASS	253
802.11g	6Mbps	17	≤ -5	PASS	256
802.11g	54Mbps	15	≤ -25	PASS	317
802.11n	HT20 MCS0	17	≤ -5	PASS	251
802.11n	HT20 MCS7	14	≤ -27	PASS	253
802.11n	HT40 MCS0	17	≤ -5	PASS	254
802.11n	HT40 MCS7	14	≤ -27	PASS	231
802.11ac	VHT20 MCS0	17	≤ -5	PASS	247
802.11ac	VHT20 MCS8	13	≤ -30	PASS	220
802.11ac	VHT40 MCS0	17	≤ -5	PASS	251

802.11ac	VHT40 MCS9	12	≤ -32	PASS	188
802.11ax	HE20 MCS0	17	≤ -5	PASS	224
802.11ax	HE20 MCS11	11	≤ -35	PASS	210
802.11ax	HE40 MCS0	17	≤ -5	PASS	234
802.11ax	HE40 MCS11	11	≤ -35	PASS	150

2.4G Receiver Specifications

Modulation	RX Rate	Min Input Level (dBm)	Max Input Level (dBm)	PER	VBAT current (mA)
802.11b	1Mbps	≤ -96	-5	8%	77.8
802.11b	11Mbps	≤ -87	-5	8%	77.8
802.11g	6Mbps	≤ -92	-5	10%	80.4
802.11g	54Mbps	≤ -75	-5	10%	80.7
802.11n	HT20 MCS0	≤ -92	-5	10%	82.8
802.11n	HT20 MCS7	≤ -72	-5	10%	84.5
802.11n	HT40 MCS0	≤ -89	-5	10%	86.7
802.11n	HT40 MCS7	≤ -70	-5	10%	89.7
802.11ac	VHT20 MCS0	≤ -91	-5	10%	83.1
802.11ac	VHT20 MCS8	≤ -68	-5	10%	84.9
802.11ac	VHT40 MCS0	≤ -89	-5	10%	87.2
802.11ac	VHT40 MCS9	≤ -63	-5	10%	90.6
802.11ax	HE20 MCS0	≤ -92	-5	10%	83.6
802.11ax	HE20 MCS11	≤ -60	-5	10%	83.6
802.11ax	HE40 MCS0	≤ -89	-5	10%	87.6
802.11ax	HE40 MCS11	≤ -58	-5	10%	88.5

6.2 5GHZ Wi-Fi RF Characteristics

Conditions: VBAT=3.3V; VDDIO=1.8V; Ta:25°C

Features	Description
Wi-Fi Standard	IEEE 802.11a/n/ac/ax
Frequency Range	5.15~5.25GHz; 5.25~5.35GHz; 5.47~5.73GHz; 5.735~5.835GHz (5GHz ISM Band)
Channels	Ch36, Ch40, Ch44, Ch48; Ch52~Ch64; Ch100~Ch140; Ch149~Ch165
Modulation	802.11a (OFDM): BPSK, QPSK, QAM16, QAM64;
	802.11n (OFDM): BPSK, QPSK, QAM16, QAM64;
Modulation	802.11ac (OFDM): BPSK, QPSK, QAM16, QAM64, QAM256;
	802.11ax (OFDMA): BPSK, BPSK_DCM, QPSK, QPSK_DCM, QAM16, QAM16_DCM, QAM64, QAM256, QAM1024;
Data Rate	802.11a: 6, 9, 12, 18, 24, 36, 48, 54Mbps;
	802.11n (HT20): MCS0~MCS7: 6.5~72.2Mbps;

	802.11n (HT40): MCS0~MCS7: 13.5~150Mbps;
	802.11ac (VHT20): MCS0~MCS8: 6.5~86.7Mbps;
	802.11ac (VHT40): MCS0~MCS9: 13.5~200Mbps;
	802.11ax (HE20): MCS0~MCS11: 8~143.4Mbps;
	802.11ax (HE40): MCS0~MCS11: 16~286.8Mbps;
Frequency Tolerance	$\leq \pm 5\text{ppm}$

5G Transmitter Specifications

Modulation	TX Rate	TX Power ($\pm 2\text{dBm}$)	TX EVM (dB)	TX Mask	VBAT current (mA)
802.11a	6Mbps	17	≤ -5	PASS	276
802.11a	54Mbps	15	≤ -25	PASS	342
802.11n	HT20 MCS0	17	≤ -5	PASS	273
802.11n	HT20 MCS7	14	≤ -27	PASS	276
802.11n	HT40 MCS0	17	≤ -5	PASS	258
802.11n	HT40 MCS7	14	≤ -27	PASS	232
802.11ac	VHT20 MCS0	17	≤ -5	PASS	273
802.11ac	VHT20 MCS8	13	≤ -30	PASS	242
802.11ac	VHT40 MCS0	17	≤ -5	PASS	258
802.11ac	VHT40 MCS9	12	≤ -32	PASS	186
802.11ax	HE20 MCS0	17	≤ -5	PASS	247
802.11ax	HE20 MCS11	11	≤ -35	PASS	221
802.11ax	HE40 MCS0	17	≤ -5	PASS	243
802.11ax	HE40 MCS11	11	≤ -35	PASS	149

5G Receiver Specifications

Modulation	RX Rate	Min Input Level (dBm)	Max Input Level (dBm)	PER	VBAT current (mA)
802.11a	6Mbps	-91	-5	10%	87.5
802.11a	54Mbps	-74	-5	10%	88.1
802.11n	HT20 MCS0	-91	-5	10%	90.5
802.11n	HT20 MCS7	-71	-5	10%	92.7
802.11n	HT40 MCS0	-88	-5	10%	94.1
802.11n	HT40 MCS7	-69	-5	10%	98.2
802.11ac	VHT20 MCS0	-91	-5	10%	90.9
802.11ac	VHT20 MCS8	-67	-5	10%	92.4
802.11ac	VHT40 MCS0	-88	-5	10%	95.6
802.11ac	VHT40 MCS9	-63	-5	10%	98.7
802.11ax	HE20 MCS0	-91	-5	10%	92.1
802.11ax	HE20 MCS11	-60	-5	10%	92.5
802.11ax	HE40 MCS0	-89	-5	10%	96.7
802.11ax	HE40 MCS11	-58	-5	10%	96.6

6.3 Bluetooth Radio Frequency (RF) Characteristics

Conditions: VBAT=3.3V; VDDIO=1.8V; Ta:25°C

Features	Description
Bluetooth Standard	Bluetooth v2.1+EDR/3.0+HS/4.2/5.0
Frequency Range	2.4~2.4835GHz
Channels	Bluetooth Classic: Ch0~Ch78 (For 1MHz Channels); Bluetooth Low Energy: Ch0~Ch39 (For 2MHz Channels);
Power class	Bluetooth Classic: Class1; Bluetooth Low Energy: Class1.5;
Modulation	BR_1Mbps: GFSK; EDR_2Mbps: $\pi/4$ -DQPSK; EDR_3Mbps: 8DPSK; LE_125Kbps: GFSK (Coded_S=8); LE_500Kbps: GFSK (Coded_S=2); LE_1Mbps: GFSK (Uncoded); LE_2Mbps: GFSK (Uncoded);

Bluetooth Transmitter Specifications

Item	TX Power (dBm)			VBAT current (mA)
	Min	Type	Max	
BR_1Mbps	6	8	10	31
EDR_2Mbps	6	8	10	31
EDR_3Mbps	6	8	10	31
BLE	6	8	10	31

Bluetooth Receiver Specifications

Item	Sensitivity (dBm)		Max Input Level (dBm)		VBAT current (mA)
	Input Level (Typ)	BER	Input Level (Typ)	BER	
BR_1Mbps	< -88	0.10%	< -20	TBD	TBD
EDR_2Mbps	< -86	0.01%	< -20	TBD	TBD
EDR_3Mbps	< -83	0.01%	< -20	TBD	TBD
BLE	< -88	30.80%	< -20	TBD	TBD

7 Hardware Design Guide

7.1 Power Design Notice

7.1.1 Voltage Requirement

The main power supply (VBAT) input range of the module is 3.3V $\pm$ 10%, and the interface VDDIO supports two level ranges, 1.8V $\pm$ 10% or 3.3V $\pm$ 10%. Due to the ripple of the main power can affect the RF performance of Wi-Fi and Bluetooth, therefore the power supply ripple VPP is required to be less than 50mV.

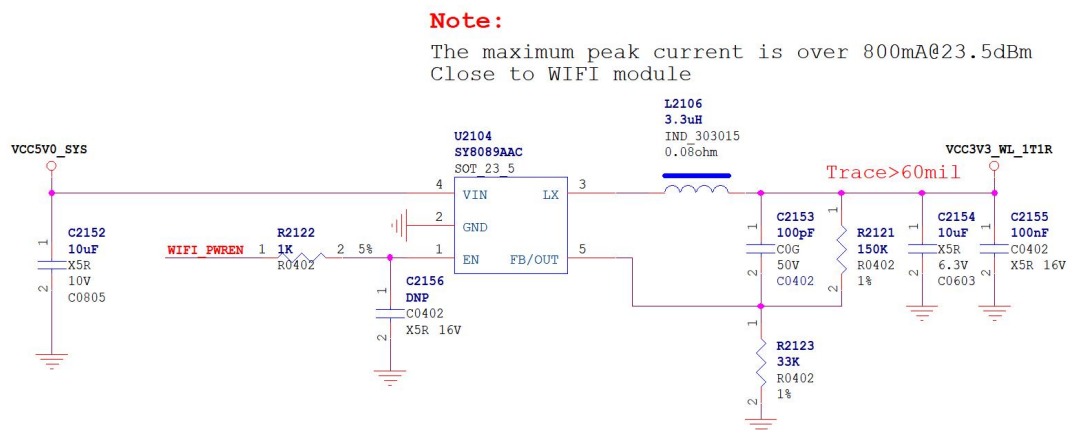
7.1.2 Current Requirement

Under different standards, when Wi-Fi transmits continuously, the peak value and amplitude of the operating current on the main power supply are as shown in the table below. The 3.3V power converter must be able to provide 650mA RMS current and fast transient response (when the transient current change rate is 80mA/us, the voltage drop is less than 100mV).

Mode	Burst power (dBm)	Peak current (mA)	RMS current (mA)
11b 11M long 2.4G ch1	23.5	833	607
	21.8	753	573
	19.6	647	473
	17.4	593	440
	15.5	566	407
11ax MCS0 2.4G CH1	22	720	500
	20	640	427
	18	587	420
	16	553	393
11ax MCS0 5G CH36	22	827	560
	19.9	667	433
	18	620	380
	16	540	307

7.1.3 Power Supply Reference

It is recommended to use a separate power regulator to power the module. The ripples caused by other current loads will affect the RF performance of the module. Therefore, it is not recommended to share the power supply with other devices in the system. It is recommended to use SILERGY's Synchronous Step-down Regulator SY8089AAC as the main power supply VBAT of the module. The circuit schematic is as follows:

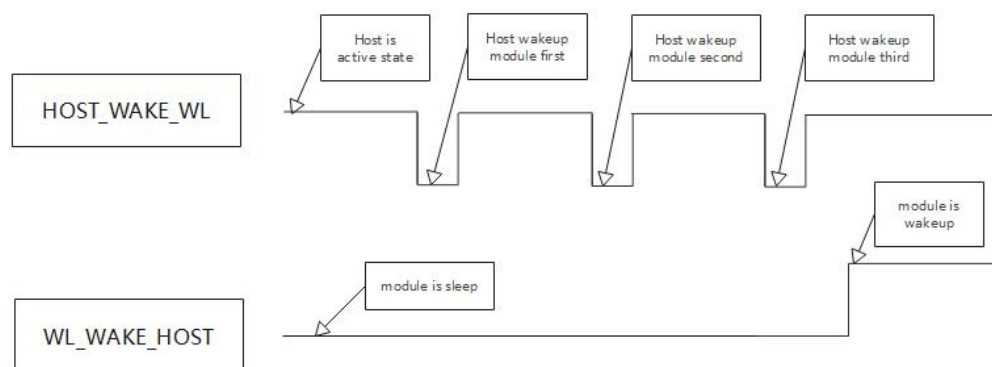


For the power on/off sequence of the module, please refer to the requirements in the "4.3 Power On/Off Sequence" chapter.

7.2 Interface Design Notice

7.2.1 Wake-up Signals

This module requires two GPIOs as handshake signals with the host controller, the wake up direction of these two GPIOs support auto negotiation. As default, for example, WL_WAKE_HOST is the output signal "CP wakes up the Host", and HOST_WAKE_WL is the input signal "Host wakes up CP", also we can swap them when connect with the host. Wi-Fi and Bluetooth use the same handshake signal. The working mechanism is as follows.



7.2.2 HCI Commend Interface

The Bluetooth supports SDIO3.0 and HS-UART (4Mbps) as HCI (Host Controller Interface). SDIO3.0 is used as HCI by default, which means the HS-UART port does not need in the HOST controller.

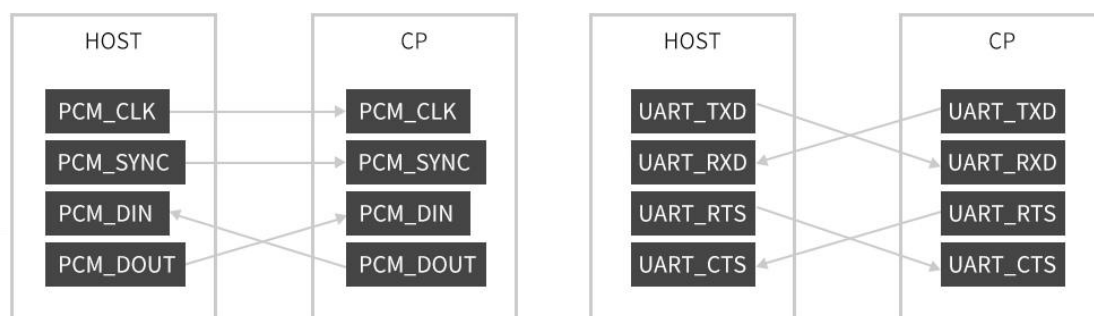
7.2.3 SDIO Interface

This module supports SDIO3.0. When the input level of VDDIO is 3.3v, SDIO supports the clock frequencies of 25MHz and 50MHz. When the input level of VDDIO is 1.8v, SDIO supports SDR25, SDR50 and SDR104, and the clock frequency of SDR104 is 208MHz.

The clock frequency of the SDIO3.0 interface is up to 208MHz. The SDIO bus needs to be controlled with a single-ended 50 ohm impedance. The maximum length of the bus routing is 15cm. The SDIO signal group needs to be controlled to be of equal length with 100mil.

7.2.4 PCM and UART Interface

As shown in the figure below, the PCM bus and UART bus and data lines between the Host and the module need to be cross-connected.



8 Storage, Production and Packaging

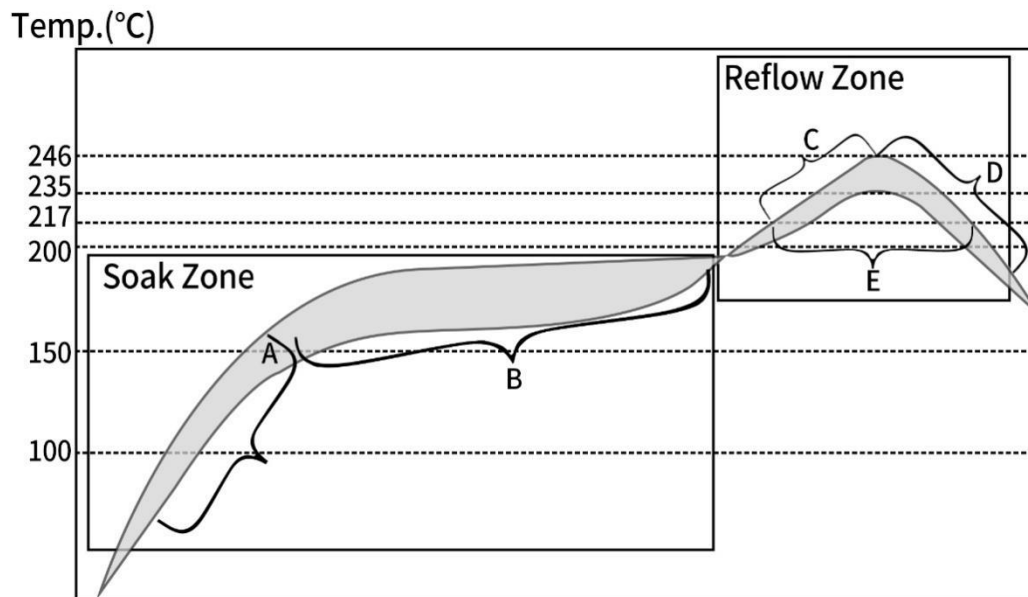
8.1 Storage Conditions

- ❖ FD7255S module is 3 (MSL3) and packed in a vacuum-sealed bag when shipped, the recommended storage temperature is $25\pm5^{\circ}\text{C}$, and the relative humidity is 35%~60%. Under this condition, the module can be stored for 12 months.
- ❖ The Module shall be stored without opening the packing. After the packing opened, the module shall be completed the patch soldering within 24 hours.
- ❖ FD7255S module can be stored for no more than 168 hours in a workshop environment with a temperature of $25\pm5^{\circ}\text{C}$, a relative humidity below 60% and in compliance with IPC/JEDEC J-STD-033. It is not recommended to expose the module unpacked to the air for a long time. If not immediately patch soldering, it is recommended to store the module in a moisture-proof cabinet with a relative humidity of less than 10% to keep the module dry.
- ❖ If the module is not stored according to the above recommended method, it needs to be baked at high temperature ($120\pm5^{\circ}\text{C}$) for 8 hours. The re-baked module shall be patched within 24 hours.
- ❖ Please pay attention to ESD protection when unpacking and handling modules.

8.2 Production Welding

During the production welding process, please do not use any organic solvents (such as alcohol, isopropanol, acetone, trichloroethylene, etc.) to wipe the shield of the FD7255S module, otherwise it may cause the shield to rust. Please do not ultrasonically clean the module, it may cause damage to the crystal inside the module. Please make sure that the spray material used will not chemically react with the module shield or PCB and will not flow into the module when spraying modules.

In order to ensure the welding quality and reliability of the FD7255S module, the thickness of the printed stencil is recommended to be 0.15~0.18mm; the recommended reflow curve is as follows:



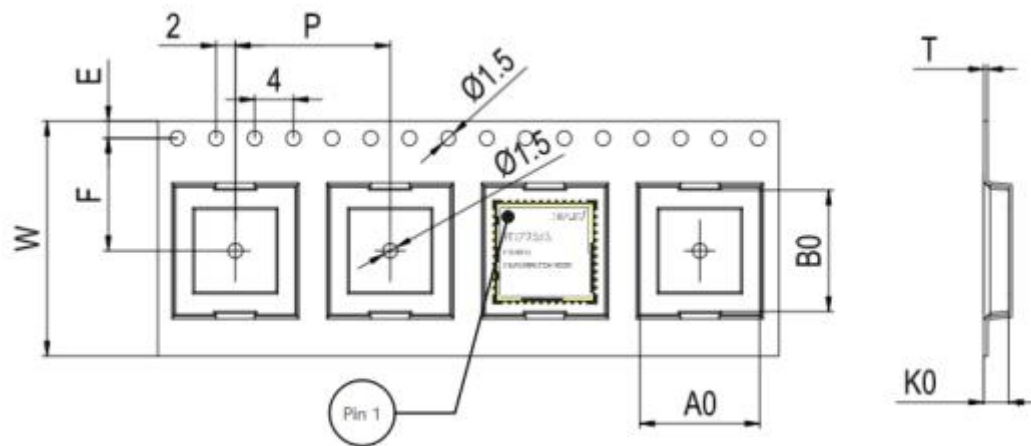
Recommended reflow curve

Item	Description	Value
Endothermic Zone Heating Rate	Interval A	$\leq 3^{\circ}\text{C/s}$
Soak time	From the end of interval A to the beginning of interval B	60~120s
Reflow Zone Heating Rate	Interval C	$\leq 3^{\circ}\text{C/s}$
Maximum Temperature	Highest point of the curve	$246^{\circ}\text{C}(+5/-0^{\circ}\text{C})$
Cooling Rate	Interval D	$< 6^{\circ}\text{C/s}$
Reflow Time	Interval E	60~150 seconds

8.3 Packing Specifications

The key parameters and packaging processes described in this chapter are for reference only. The appearance and structure of the specific packaging materials are subject to actual delivery.

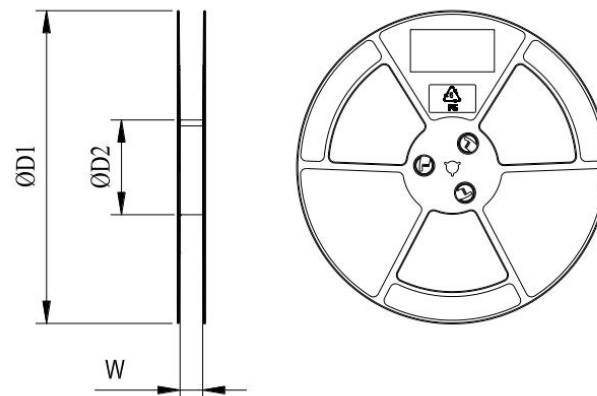
8.3.1 Tape Dimensions



Tape dimensions

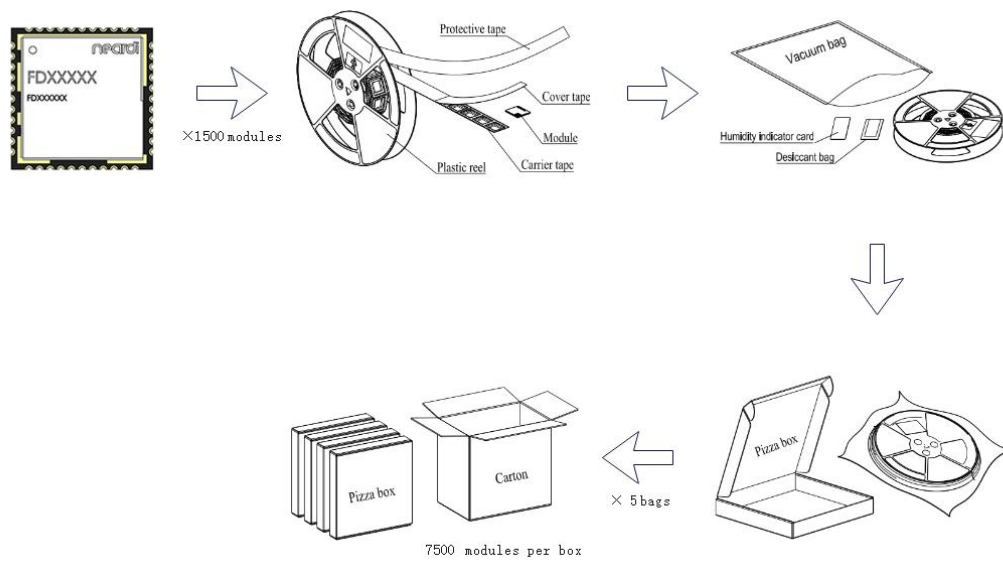
W	P	T	A0	B0	K0	F	E.	Unit
24	16	0.35	12.4	12.4	2.5	11.5	1.75	mm

8.3.2 Plastic Reel Dimensions



ΦD1	φD2	W	unit
330	100	24	mm

8.3.3 Packaging Process



Package specification